

## **PRE-BID MEETING MINUTES**

**Date** : Monday, 04<sup>th</sup> August 2025  
**Time** : 1000 hrs.  
**Mode** : MS TEAMS  
**Venue** : Procurement Function, CPSTL, Kolonnawa

**Tender** : SUPPLY OF 3" DIAMETER RTW HOSES AND DRY DISCONNECTED COUPLINGS WITH ACCESSORIE

**Tender Reference:** KPR/20A/2025

The pre-bid meeting commenced at 1000 hrs.

Queries raised by the potential bidders/participants and the corresponding responses from CPSTL are summarized below:

No.	Queries/Clarifications	CPSTL Answer
01	<p><b>Outer cover of the hose should be seamlessly extruded CR-Rubber to withstand Ozone, Weather &amp; abrasion and inner lining of the hose should be seamlessly extruded NBR-Rubber to resist for Gasoline 92 UNL, Gas oil and Kerosene.</b></p> <p><b>Q</b> - What is the purpose/requirement of this outer cover/inner lining needs to be seamlessly extruded method?</p> <p><b>Q</b> - There are several methods of manufacturing hoses, Will you be sticking only to this method or any other methods of hose manufacturing accepted? (as long as its meeting ISO 1825:2017 standard is it accepted?)</p> <p><b>ISO 1825: 2017 / EI 1529</b> <b>Q</b> - What tests will you perform under these standards using a 3rd party inspection agency?</p> <p><b>Q</b> - ISO 1825 covers certain tests on raw rubber (before vulcanizing) . Will these tests be carried out before</p>	<p><b>Q1: What is the purpose/requirement of the outer cover/inner lining needing to be seamlessly extruded?</b> The requirement for seamless extrusion in both the outer cover (CR rubber) and the inner lining (NBR rubber) ensures uniform wall thickness, consistent material properties, and the elimination of weak points such as joints or overlaps. Seamless extrusion enhances the hose's durability, flexibility, and resistance to delamination, especially under pressure and exposure to fuels, ozone, and abrasion. This method also reduces the risk of internal leak paths or cracking during operation.</p> <p><b>Q2: There are several methods of manufacturing hoses. Will only this method be accepted, or are other methods acceptable as long as the hose meets ISO 1825:2017?</b> This method is mandatory.</p> <p><b>Q3: What tests will be performed under ISO 1825:2017 / EI 1529 standards using a third-party inspection agency (TPI)?</b> Third-party inspection agencies will typically conduct the tests as per ISO 1825:2017 and EI 1529 standards</p> <p><b>Q4: ISO 1825 covers certain tests on raw rubber (before vulcanizing). Will these tests be carried out before manufacturing?</b></p>

No.	Queries/Clarifications	CPSTL Answer
	<p>manufacturing? (Since TPI is conducting tests after manufacturing)</p> <p><b>Q</b> - Can we get a checklist of testing required from TPI agency?</p>	<p>Yes, tests on raw rubber material are essential to ensure the base compound meets required mechanical and chemical performance parameters before vulcanization.</p> <p>However, since TPI agencies generally conduct tests on finished products, it is the responsibility of the manufacturer to carry out and retain records of raw material testing as part of their internal quality control. These records may be subject to review by TPI during factory audit or documentation verification.</p> <p><b>Q5: Can we get a checklist of testing required from the TPI agency?</b></p> <p>Yes, a detailed testing checklist can be obtained from the designated Third-Party Inspection (TPI) agency mentioned in the Bid Document. This checklist will outline:</p> <ul style="list-style-type: none"> <li>* Mandatory tests as per ISO 1825:2017 and EI 1529</li> <li>* Acceptance criteria</li> <li>* Sampling method and frequency</li> <li>* Test equipment and calibration requirements</li> <li>* Witness and hold points for inspection</li> </ul>
2	<p>Kindly clarify below</p> <p><b>1) NPT thread stainless steel or aluminium.</b></p> <p><b>2) Need additional information on lines 5 &amp; 6 too. Do you have a specification sheet for RTW hose or able to elaborate more on this one?</b></p> <p>Is this a hard wall/soft wall product, pressure requirement, application etc. (which page written)</p>	<p><b>1) NPT thread stainless steel or aluminum.</b></p> <p>Refer 3.4, 3.5, 3.6, 3.7 and 3.8 in the tender document</p> <ul style="list-style-type: none"> <li>• HOSE UNIT-3" DDC (Dry Disconnected Coupling)- Material: Aluminum alloy</li> <li>• TANK UNIT-3" DDC (Dry Disconnected Coupling)- Material: Aluminum alloy</li> <li>• 3" DDC DUST PLUGS FOR 3" HOSE UNITS- Material: Aluminum Dust plug with Chain (Polyethylene dust plug also accepted)</li> <li>• Dust cup for TANK UNIT-3" DDC (Dry Disconnected Coupling)- Material: Aluminum Dust Cap with Chain (Polyethylene dust cap also accepted)</li> <li>• 3" inch diameter Petroleum Product Refueling Hose, One side 3" inch BSP Tin plated brass Male coupling with bolted clamps and other side 3" inch BSP Tin plated brass Female coupling with bolted clamps.</li> </ul> <p><b>2) Need additional information on lines 5 &amp; 6 too. Do you have a specification sheet for RTW hose or able to elaborate more on this one? Is this a hard wall/soft wall product, pressure requirement, application etc. (which page written)</b></p> <p>Refer 3.8 in the tender document</p>

No.	Queries/Clarifications	CPSTL Answer
		All specifications and the pressure requirements are mentioned on it.

**Key Points:**

- Pre-bid meeting minutes & addenda (*if any*), will be circulated as soon as possible. The source of the inquiry will not be disclosed.

The meeting concluded at 10:30 hrs.